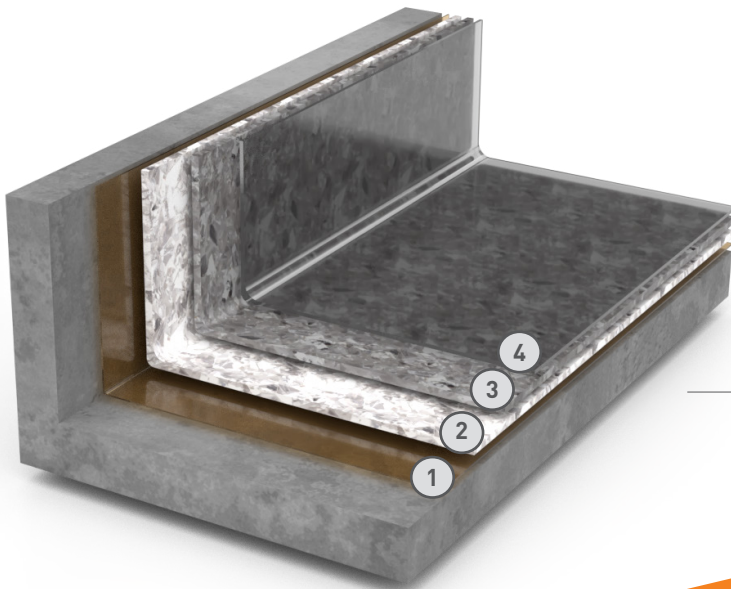


Protecto-Flake 800

SYSTEM INFORMATION SHEET



71 to 96-mils (1,803 to 2,438 microns)

SYSTEM STEPS

- ① Primer 27
- ② Protecto-Flake 800
- ③ Protecto-Flake 800
- ④ Gelcoat 800 (optional)



ABRASION RESISTANT

The glass-flake reinforcement in the Protecto-Coat series linings provides better abrasion resistance and extends service life.



CHEMICAL RESISTANCE

This system is broadly chemical resistant and withstands exposure to various fuels, fluids, lubricants, and cleaning agents.



BETTER RECOAT TIMES

With a very short minimum primer recoat time to longer than average maximums, Protecto series linings can be installed on your terms.

Protecto-Flake 800

SYSTEM INFORMATION SHEET



PERFORMANCE DATA	TEST METHOD	RESULTS
	Adhesion to Steel (ASTM D4541)	2,200 psi (15.2 MPa)
	Coefficient of Expansion (ASTM D696)	12-16 x 10 ⁻⁶ in./in./°F
	Elongation (ASTM C307)	1%
	Flame Spread (ASTM D635)	100 mm
	Flexural Strength (ASTM C580)	9,300 psi (64 MPa)
	Taber Abrasion (ASTM D4060)	69 mg
	Tensile Strength (ASTM C307)	3,900 psi (26.9 MPa)
	WVT (ASTM E-96)	0.0002 perm. in.

SYSTEM STEPS	PRODUCT	THICKNESS	THEORETICAL COVERAGE RATE	PACKAGING	APPLICATION EQUIPMENT	RECOAT TIME*
Primer	Primer 27	3-4 mils (76.2-101.6 microns)	341-454 ft ² /gal (8.4-11.3 m ² /l)	Part A Part B	Short nap mohair roller / Brush / Spray	3 hours (min) 24 hours (max)
Basecoat	Protecto-Flake 800	15-20 mils (375-500 microns)	80-100 ft ² /gal (2-2.5m ² /l)	Part A Part B	Short nap mohair roller / Brush / Spray	4 hours (min) 96 hours (max)

Contact your Dudick Subject Matter Expert or Carboline Technical Service Representative for recommendations based on chemical service.

Topcoat	Protecto-Flake 800	15-20 mils (381-508 microns)	80-100 ft ² /gal (2-2.5 m ² /l)	Part A Part B	Short nap mohair roller / Brush / Spray	4 hours (min) 96 hours (max)
Topcoat	Gelcoat 800 (optional)	8-12 mils (200-300 microns)	112-168 ft ² /gal (2.8-4.1 m ² /l)	Part A Part B	Short nap mohair roller / Brush / Spray	4 hours (min) 4 days (max)

*Recoat time at 75°F (24°C).

Protecto-Flake 800

SYSTEM INFORMATION SHEET



INSTALL

This document is meant as a guideline for the installation of the system. Contact Dudick for further assistance prior to the installation of the system.

Apply Primer 27 at 3-4 mils without allowing it to puddle around welds or in pitted areas via brush, roll, or spray at the specified film thickness observing the specific application and recoat information found on the data page.

Hand trowel Scratch-Coat 800 as needed into pitted areas or transition and smooth a high weld.

Good linings application practice dictates that all sharp angles and welds be stripe coated before the final coat is applied. Once a stripe coat has been applied, two full coats of Protecto-Flake 800 should be applied via brush, roll, or spray to achieve the specified thickness of the system..

SURFACE PREPARATION

Ferrous Metal: Primer 27 is recommended to be used to promote better adhesion or as a holding primer in immersion service.

Immersion and heavy spillage service: White Metal, SSPC SP 5 or NACE No.1, minimum 3.0 mil profile.

Heavy non-immersion service (i.e. fumes and spillage): Near white, SSPC SP 10 or NACE No.2, minimum 2.0 mil profile.

Atmospheric service: Commercial SSPC SP 6 or NACE No.3, minimum 2.0 mil profile

Non-Ferrous Metal: Must be primed with Primer 27 for immersion service. Prepare by abrasive blasting to SSPC-SP 17 thorough Abrasive Blast to a minimum of 3 mils (75 microns) dense angular anchor profile.

MIXING

All mixing should follow the mixing instructions on the specific Product Data pages.



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NOTE: The technical data presented in this document is accurate to the best of Dudick and Carboline's knowledge based on laboratory testing of the product(s) or system(s) described. Actual results in the field may vary depending on field conditions and application methods. The performance characteristics stated do not constitute a guarantee or warranty that the products will meet the stated results under all circumstances. Contact Dudick or Carboline Tech Service with questions.

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